

TRANSFER ADHESIVES

Product # DESCRIPTION	CONSTRUCTION		180° Peel PET/ s.s. oz/inch	Service Temperature Range	APPLICATIONS/ PRODUCT FEATURES
	Adhesive	Liner			
NT 100 NT 140 General Purpose Laminating Adhesive	2 mil 4 mil Acrylic	Poly coated Kraft	56 oz/inch 20 min dwell 72 oz/inch 20 min dwell	-20°F to 300°F (-30°C to 149°C) -20°F to 250°F (-30°C to 121°C)	<ul style="list-style-type: none"> • Mounting of nameplates, signs, graphic panels • Kiss cut applications • Plasticizer, chemical & moisture resistant
NT 200 NT 240 High Temperature Laminating Adhesive	2 mil 4 mil Acrylic	Poly coated Kraft	42 - 76 oz/inch 20 min dwell	-40°F to 350°F (-40°C to 177°C)	<ul style="list-style-type: none"> • Interior automotive & kiss cut applications • Mounting of nameplates, signs, graphic panels • Hi temp shear properties • Plasticizer, chemical & moisture resistant • Neutral PH
NT 200GFR NT 240GFR Red Glass Filled Transfer Adhesive	2 mil 4 mil Acrylic	Poly coated Kraft or 60# Kraft	72 - 76 oz/in 20 min dwell 82 - 100 oz/in 72 hr dwell	-40°F to 350°F (-40°C to 177°C)	<ul style="list-style-type: none"> • Excellent high temp application performance • Excellent shear strength and chemical resistance • Kiss cut and component assembly applications
NT 602 NT 603GFC NT 605 High Temperature Shear Adhesive	2 mil 3 mil 5 mil Acrylic Fiber Filled	Poly coated Kraft or 60# Kraft	69 - 80 oz/in 20 min dwell 74 - 83 oz/in 72 hr dwell	32°F to 425°F (0°C to 218°C)	<ul style="list-style-type: none"> • Excellent chemical resistance; fast wet out • Bonds well to glass, wood, steel, aluminum, ABS, styrene, vinyl • Excellent shear strength • High temp bonding, splicing & die cutting
NT 802 NT 803 NT 805GFC High Peel/Tack Laminating Adhesive	2 mil 3 mil 5 mil Acrylic Fiber Filled	Poly coated Kraft or 60# Kraft	91 - 132 oz/in 20 min dwell 99 - 137 oz/in 72 hr dwell	-65°F to 250°F (-54°C to 121°C)	<ul style="list-style-type: none"> • Excellent initial peel; fast wet out • Excellent tack levels • Kiss cut and component assembly applications
NT 902GFC (Clear) NT 902GFR (Red) NT 905GFC (Clear) Glass Filled Transfer Adhesive	2 mil Acrylic	Poly coated Kraft or 60# Kraft	36 oz/in 20 min dwell 62 - 76 oz/in 72 hr dwell	0°F to 250°F (-18°C to 121°C)	<ul style="list-style-type: none"> • Moderate adhesion and shear strength • Excellent low temperature performance • Kiss cut and component assembly applications
NT 988 High Tack Laminating Adhesive	4 mil Acrylic	Poly coated Kraft	100 oz/inch 20 min dwell	Room Temperature	<ul style="list-style-type: none"> • Excellent adhesion to LSE substrates • Compatible with most printing inks • Quick adhesion for coarse uneven materials

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NT 988-2 High Tack Laminating Adhesive	2 mil Acrylic	Poly coated Kraft	88 oz/inch 20 min dwell	Room Temperature	<ul style="list-style-type: none"> Fiber reinforced for easy liner removal Excellent adhesion to LSE substrate: quick adhesion High initial tack Excellent for flying splice applications
NT 989 High Tack Laminating Adhesive	4 mil Rubber	Poly coated Kraft	>150 oz/in 24 hr dwell	0°F to 250°F (-18°C to 121°C)	<ul style="list-style-type: none"> Excellent adhesion to PVC & TPO Performs well in elevated temperature static shear strength testing
PolySil™ NT 1002 Transfer Adhesive	2 mil Silicone	2 Polyester film release liners	55 oz/inch	-300°F to 500°F (-185°C to 260°C)	<ul style="list-style-type: none"> Resistance to extreme temperatures; harsh environments High bond strength Chemical resistant Bonds well to silicone foam, metals, LSE plastics
PolySil™ NT 1005 Silicone Transfer Adhesive	5 mil Silicone	2 Polyester film release liners	99 oz/inch	-300°F to 500°F (-185°C to 260°C)	<ul style="list-style-type: none"> Higher coat version of NT 1001 Resistance to extreme temperatures; harsh environments High bond strength Chemical resistant Bonds well to silicone foam, metals, LSE plastics

Product # DESCRIPTION	CONSTRUCTION		180° Peel Adhesion	Loop Tack	APPLICATIONS/ PRODUCT FEATURES
	Adhesive	Liner			
HRUP010 General Permanent Unsupported Transfer Adhesive	1 mil Rubber 2.4 mil Liner	Red Printed 42#	104 oz/in PSTC 101 After 24 hours	100 oz/in	<ul style="list-style-type: none"> Bonds to light weight paper, plastic, glass and fabric Posters, signs, bars, forms, envelopes and labels Extended liner or flush cut Planetary wound
HRUR010 General Removable Unsupported Transfer Adhesive	1 mil Rubber 2.4 mil Liner	Blue Printed 42#	11 oz/in PSTC 101 After 24 hours	30 oz/in	<ul style="list-style-type: none"> General purpose removable transfer tape Suitable for temporary and reusable applications Extended liner or flush cut Planetary wound
HLUP020 Permanent LSE Unsup- ported Transfer Tape	2 mil Rubber 2.4 mil Liner	Black Printed 42#	96 oz/in PSTC 101 After 24 hours	80 oz/in	<ul style="list-style-type: none"> Specially formulated LSE permanent transfer tape High bond to LSE materials: polypropylene, polyethylene, plastic and UV coated products Extended liner or flush cut Planetary wound

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