# Double Coated Tapes

<table>
<thead>
<tr>
<th>PRODUCT NUMBER</th>
<th>PRODUCT DESCRIPTION</th>
<th>PRODUCT CONSTRUCTION</th>
<th>PEEL ADHESION</th>
<th>SERVICE TEMPERATURE (Minimum Application to Maximum Continuous Use)</th>
<th>PRODUCT FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>A115DC</td>
<td>Ultra High Tack Acrylic Film Tape</td>
<td>1.5 mil Acrylic 1.0 milPET 1.5 mil Acrylic</td>
<td>60# Kraft (standard)</td>
<td>Additional liner options available</td>
<td>-19°F to 212°F (-2°C to 100°C)</td>
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<tr>
<td></td>
<td>High performance, high tack, polyester (PET) film tape; high shear, plasticizer resistant acrylic pressure sensitive adhesive (PSA). Specifically formulated to adhere to plastic extrusions and display strips, signs, films and other low surface energy materials.</td>
<td></td>
<td>90 oz/in</td>
<td>Very high immediate bond strength (&quot;quick stick&quot;)</td>
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<td></td>
<td>Balanced peel, tack and shear</td>
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<td></td>
<td>UV resistant</td>
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<td></td>
<td></td>
<td></td>
<td>Ideal for plastic extrusions, POP display strips, and other demanding applications</td>
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<tr>
<td>A135DC</td>
<td>High Tack Acrylic Film Tape</td>
<td>3.5 mil Acrylic 1.0 milPET 3.5 mil Acrylic</td>
<td>60# Kraft (standard)</td>
<td>Additional liner options available</td>
<td>-19°F to 302°F (-2°C to 150°C)</td>
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<tr>
<td></td>
<td>Heavy coating weight, high performance polyester (PET) film tape; high tack, plasticizer resistant acrylic PSA specifically formulated to adhere to papers, films and textiles as well as other low surface energy materials. Heavy coating weight is ideal for irregular surfaces.</td>
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<td>130 oz/in</td>
<td>High shear acrylic</td>
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<td></td>
<td>High immediate bond strength (&quot;quick stick&quot;)</td>
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<td></td>
<td>Excellent cold temperature performance</td>
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<td>UV resistant</td>
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<td></td>
<td></td>
<td>Ideal for plastic extrusions, POP display strips, and other demanding applications</td>
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<tr>
<td>A515DC</td>
<td>High Shear Acrylic Film Tape</td>
<td>1.5 mil Acrylic 0.5 milPET 1.5 mil Acrylic</td>
<td>60# Kraft (standard)</td>
<td>Additional liner options available</td>
<td>-20°F to 350°F (-29°C to 177°C)</td>
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<td></td>
<td>Double coated polyester (PET) tape designed general purpose banner mounting and high shear applications; provides high performance, cost-effective performance for permanent bonding applications.</td>
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<td>40 oz/in</td>
<td>High shear acrylic</td>
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<td></td>
<td>Excellent temperature performance</td>
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<td>UV resistant</td>
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<td></td>
<td></td>
<td>Ideal for banners, displays, and other high shear applications</td>
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<tr>
<td>A530DC</td>
<td>High Shear Acrylic Film Tape</td>
<td>3.0 mil Acrylic 0.5 milPET 3.0 mil Acrylic</td>
<td>60# Kraft (standard)</td>
<td>Additional liner options available</td>
<td>-20°F to 302°F (-29°C to 150°C)</td>
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<tr>
<td></td>
<td>High performance, double coated polyester (PET) tape designed for the most demanding banner mounting and high shear applications; delivers exceptionally high performance for permanent bonding applications.</td>
<td></td>
<td>90 oz/in</td>
<td>Designed for demanding applications</td>
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<td></td>
<td>High shear acrylic</td>
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<td>Excellent temperature performance</td>
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<td>UV resistant</td>
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<td></td>
<td></td>
<td>Ideal for banners, displays, and other high shear applications</td>
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<tr>
<td>AT15DC</td>
<td>High Tack Acrylic Tissue Tape</td>
<td>1.5 mil Acrylic Tissue 1.5 mil Acrylic</td>
<td>60# Kraft (standard)</td>
<td>Additional liner options available</td>
<td>-20°F to 302°F (-29°C to 150°C)</td>
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<tr>
<td></td>
<td>Double coated tissue tape coated on both sides with an aggressive acrylic (PSA). The tissue carrier is easily hand torn and conforms well to irregular and uneven surfaces.</td>
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<td>40 oz/in</td>
<td>Thin, strong non-woven tissue tape conforms well to uneven surfaces</td>
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<td></td>
<td>High tack acrylic</td>
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<td>Bonds to a wide range of foams, films, composites and other materials</td>
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<td>Ideal for continuous web processing</td>
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<tr>
<td>APR1608</td>
<td>Permanent/Removable Acrylic Film Tape</td>
<td>1.6 mil Acrylic 0.5 milPET 0.8 mil Acrylic</td>
<td>60# Kraft (standard)</td>
<td>Additional liner options available</td>
<td>10°F to 300°F (-12°C to 149°C)</td>
</tr>
<tr>
<td></td>
<td>Double coated polyester (PET) film tape coated on one side with a permanent acrylic adhesive and on the other side with a removable acrylic adhesive; specifically designed for clean removal with no residue.</td>
<td></td>
<td>50 oz/in (Permanent) 10 oz/in (Removable)</td>
<td>High tack acrylic adhesives</td>
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<td>Permanent acrylic provides secure bonding and laminating</td>
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<td>Removable acrylic removes clean and leaves no residue</td>
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</tbody>
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**ISO 9001 Registered Company**

800-356-3572  www.adhesiveapps.com
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<th>PEEL ADHESION</th>
<th>SERVICE TEMPERATURE (°F to °C)</th>
<th>PRODUCT FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>R515DC</td>
<td>High Tack Rubber Film Tape</td>
<td>1.5 mil Rubber 0.5 mil PET 1.5 mil Rubber 60# Kraft Additional liner options available</td>
<td>75 oz/in</td>
<td>0°F to 179°F (-18°C to 82°C)</td>
<td>• High peel, tack, and shear properties  • High immediate bond strength (“quick stick”)  • Bonds to a wide variety of foams, metals, glass, ceramics, low surface energy (LSE) plastics, and composite materials</td>
</tr>
<tr>
<td>SA1020</td>
<td>Silicone/Acrylic Tape</td>
<td>2 mil Silicone 1 mil PET 2 mil Acrylic 2 mil FS coated PET (silicone side) 76# poly-coated Kraft (acrylic side)</td>
<td>45 oz/in (silicone) 60 oz/in (acrylic)</td>
<td>-100°F to 320°F (-185°C to 160°C)</td>
<td>• Solvent and temperature resistant  • Kiss cut applications  • Acrylic side plasticizer resistant  • Silicone side bonds well to LSE substrates  • Ideal for bonding/splicing silicone materials – foam, rubber and gaskets</td>
</tr>
<tr>
<td>SA1060</td>
<td>Silicone/Acrylic Tape</td>
<td>2 mil Silicone 1 mil PET 2 mil Acrylic 2 mil FS coated PET (silicone side) 76# poly-coated Kraft (acrylic side)</td>
<td>45 oz/in (silicone) 55 oz/in (acrylic)</td>
<td>-100°F to 500°F (-185°C to 260°C)</td>
<td>• Solvent and high temperature resistant  • Kiss cut applications  • Acrylic side plasticizer resistant  • Silicone side bonds well to LSE substrates  • Ideal for bonding/splicing silicone materials – foam, rubber and gaskets</td>
</tr>
<tr>
<td>S8512-2DCSW</td>
<td>High Tack Silicone Film Tape</td>
<td>1.5 mil Silicone 2 mil PET 1.5 mil Silicone 2 mil FS coated PET</td>
<td>35 oz/in</td>
<td>-60°F to 350°F (-51°C to 177°C)</td>
<td>• One liner for easy application and processing  • Solvent and high temperature resistant  • Ideal for die cutting, kiss cutting, and splicing applications</td>
</tr>
<tr>
<td>S8512-2DPDL</td>
<td>High Tack Silicone Film Tape</td>
<td>1.5 mil Silicone 2 mil PET 1.5 mil Silicone 2 mil FS coated PET (both sides)</td>
<td>35 oz/in</td>
<td>-60°F to 350°F (-51°C to 177°C)</td>
<td>• Double liner  • Solvent and high temperature resistant  • Ideal for die cutting, kiss cutting, and splicing applications</td>
</tr>
<tr>
<td>SP590HT-DC2</td>
<td>High Tack Silicone Polyimide Film Tape</td>
<td>2 mil Silicone 1 mil Polyimide 2 mil Silicone 2 mil FS coated PET (both sides)</td>
<td>40 oz/in</td>
<td>-100°F to 500°F (-73°C to 260°C)</td>
<td>• Extremely wide temperature range  • Ideal for electrical and thermal insulation applications  • Excellent chemical resistance  • Meets ASTM D5213 Type 1 Item A</td>
</tr>
</tbody>
</table>