



PRODUCT NUMBER	PRODUCT DESCRIPTION	TAPE BUILD	LINER	PEEL ADHESION	SERVICE TEMPERATURE	FEATURES & APPLICATIONS
R515DC	Double Coated High Tack Rubber Film Tape Polyester (PET) film tape coated on both sides with a solvent-based rubber pressure sensitive adhesive (PSA). This product provides a cost-effective solution for demanding bonding applications, especially where quick stick is required. <i>*Meets automotive standards</i>	1.5 mil rubber, 0.5 mil PET, 1.5 mil rubber	<i>Various liner options available</i>	80 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Excellent adhesion, tack, and shear properties • Film carrier adds dimensional stability • Versatile and cost-effective • Bonds to a wide variety of materials, including metals, glass, ceramics, foams, and plastics
R520DC	Double Coated High Tack Rubber Film Tape Polyester (PET) film tape coated on both sides with a high performance solvent-based rubber pressure sensitive adhesive (PSA). Designed for demanding bonding applications where quick stick is required. <i>*Meets automotive standards</i>	2.0 mil rubber, 0.5 mil PET, 2.0 mil rubber	60# SCK paper liner	120 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Excellent peel, shear, and tack • Polyester film adds dimensional stability • High performance rubber adhesive • Bonds to a wide variety of materials, including foams, low surface energy plastics, and metals
280 282	Double Coated Paper Tape Saturated crepe paper coated on both sides with a high tack, high shear synthetic rubber-based adhesive system. Excellent adhesion to a variety of surfaces, including fabrics and synthetics. These products are supplied on an easily die cut release liner.	280 2.0 mil rubber, beige crepe paper, 2.0 mil rubber 282 1.0 mil rubber, beige crepe paper, 1.0 mil rubber	53# SCK paper liner	280 85 oz/in 282 70 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Excellent adhesion to a variety of surfaces • Strong, dead load shear properties • 280 is great for die cut processes • 282 is commonly used as golf club grip due to its excellent conformability and repositionability
207	Double Coated Tissue Tape Tissue tape coated on both sides with a high tack, high shear synthetic rubber-based adhesive system. Excellent quick stick and adhesion to a variety of surfaces.	1.5 mil rubber, 1.0 mil tissue, 1.5 mil rubber	53# SCK paper liner	80 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Excellent quick stick and exceptional peel • Great adhesion to a variety of surfaces • Good conformability • Easy liner removal
607	Double Coated Cloth Tape Cloth tape coated on both sides with an extremely aggressive synthetic rubber-based adhesive system. Designed to offer excellent adhesion on difficult to bond applications.	6.0 mil rubber, synthetic cloth, 6.0 mil rubber	53# SCK paper liner	120 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Excellent bond on rough or uneven surfaces • Suitable for outdoor applications • Great holding power • Widely used as carpet tape
703R	Double Coated Polypropylene Tape Red polypropylene film tape coated on both sides with an aggressive synthetic rubber-based adhesive system. Excellent quick stick and a superior bond to low surface energy materials, including high slip films.	2.0 mil rubber, 1.2 mil red polypropylene, 2.0 mil rubber	53# SCK paper liner	100 oz/in	-20°F to 140°F (-29°C to 60°C)	<ul style="list-style-type: none"> • Superior LSE adhesion • Excellent quick stick • Great conformability • FDA compliant for indirect food contact
850	Double Coated Polyethylene Tape White polyethylene film coated on both sides with an aggressive rubber adhesive. It is designed for a wide range of permanent applications and has the ability to bond a variety of surfaces. The thin profile allows for conformability.	1.0 mil rubber, 1.0 mil white polyethylene, 1.0 mil rubber	42# SCK paper liner	75 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Superior bonding to a variety of surfaces • Good conformability • Strong, dead load shear properties • Tamper resistant closure

**Meets automotive standards: General Motors GMW14124; Ford ESA-M11919A & ESB-M3G76-8; Fiat Chrysler PF-10770*



Adhesive Applications

Customer Applications Drive Us.

RUBBER ADHESIVE TAPES DOUBLE COATED & TRANSFER

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222	Double Coated Polyethylene Tape White polyethylene film tape coated on both sides with an exclusive synthetic rubber based adhesive system. Product 222 is one of our most economical double-coated tapes.	1.2 mil rubber, 1.5 mil polyethylene, 1.2 mil rubber	42# SCK paper liner	75 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Superior bonding to a variety of surfaces • Good conformability • Strong, dead load shear properties • Tamper resistant closure
472	Double Coated Polyester Tape Clear polyester film tape made with a differential adhesive system. The liner side of this product is coated with a low tack, highly removable clear adhesive, which exhibits moderate adhesion to a variety of surfaces but has excellent removability. The exposed side is coated with an aggressive, high tack permanent clear adhesive system that will form a long-term bond immediately upon contact.	1.5 mil removable rubber, 0.5 mil polyester, 1.1 mil permanent rubber	53# SCK paper liner	Liner: 15 oz/in Exposed: 70 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Differential adhesive system • Clean removability on liner side • Aggressive quick stick on exposed side • Great conformability
270	Double Coated Vinyl Tape White, non-plasticized, vinyl film tape coated on both sides with a high tack, synthetic rubber-based adhesive system.	1.5 mil rubber, 3.5 mil vinyl film, 1.5 mil rubber film	53# SCK paper liner	150 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Superior bonding to a variety of surfaces • Excellent lay flat properties • Good conformability
HAFP045	High Adhesion Double Coated Film Tape High adhesion permanent double coated hot melt tape with a black printed paper liner that is suitable for many substrates, including light and medium weight papers as well as low energy surfaces.	2.0 mil rubber, 0.5 mil PET, 2.0 mil rubber	42# SCK paper liner <i>Extended liner options available</i>	130 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Aggressive adhesive with excellent immediate bond strength ("quick stick") • Versatile double coated tape • Bonds to a wide variety of synthetic, natural, and composite materials • Works well for laminating corrugated and paper splicing in continuous web processes
HLUP025LC	Low Surface Energy (LSE) Transfer Tape Specially formulated LSE permanent transfer tape with a black printed paper liner. Bonds well to polypropylene, polyethylene, plastic, and UV coated products.	2.5 mil rubber	42# SCK paper liner <i>Extended liner options available</i>	96 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Low surface energy adhesive • Ideal for Tyvek, labels, envelopes, bags, forms, posters, and signs • High bond to low surface energy materials, such as polypropylene, polyethylene, plastic, and UV coated products. • Approved for direct skin contact
HRUP010	Permanent Hot Melt Transfer Tape General purpose permanent transfer tape with a red printed paper liner that is suitable for many substrates, including light weight paper, plastic, glass, and fabrics. Cost effective and versatile permanent bonding tape suitable for literature, labels, envelopes, bags, forms, posters, and signs.	1.0 mil rubber	42# SCK paper liner <i>Extended liner options available</i>	75 oz/in	-20°F to 160°F (-29°C to 71°C)	<ul style="list-style-type: none"> • Thin, cost effective transfer tape • Excellent quick stick • Bonds to a wide variety of materials, including light weight paper, plastics, glass, and fabrics